

FIG. 1

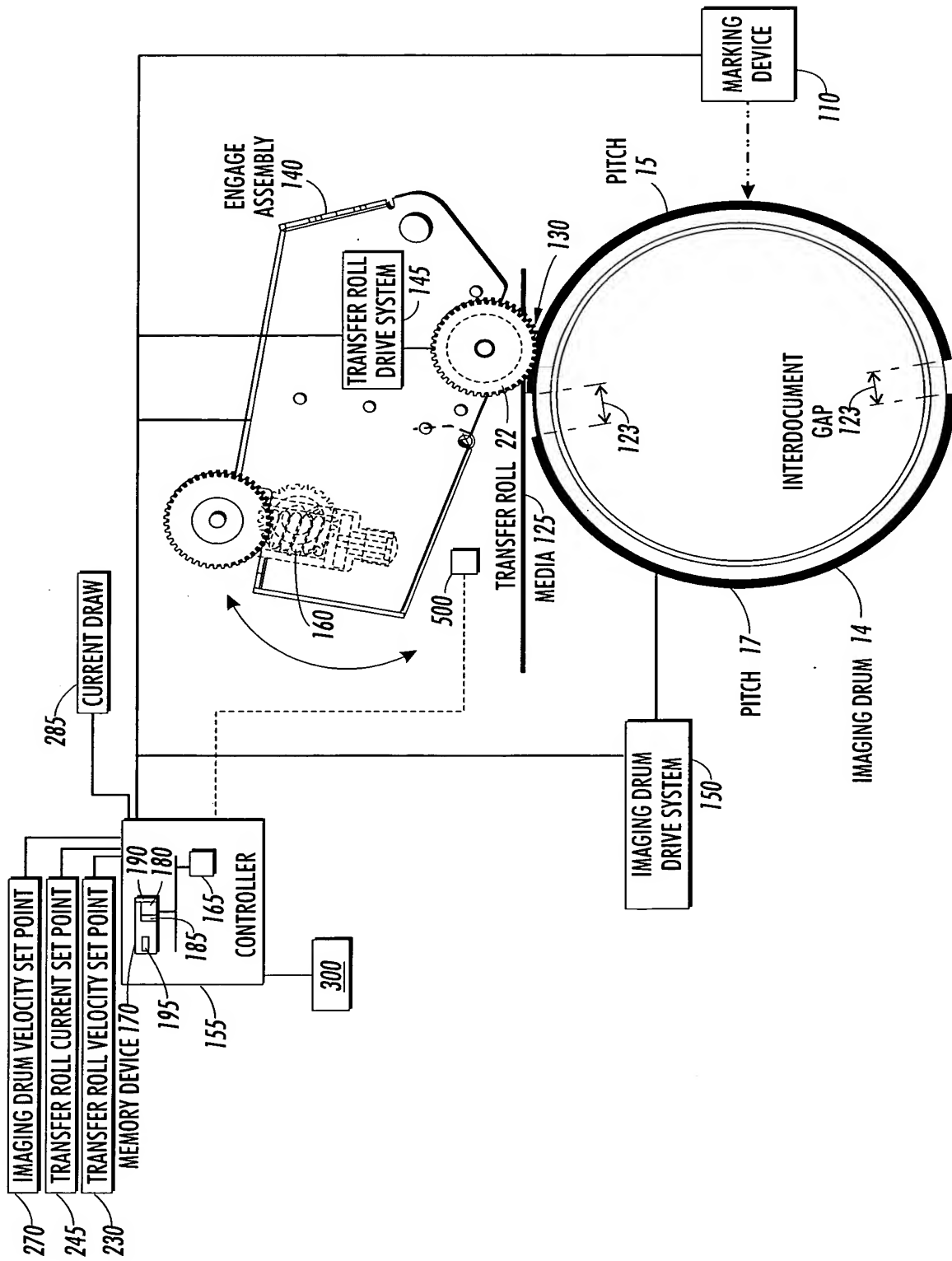


FIG. 2

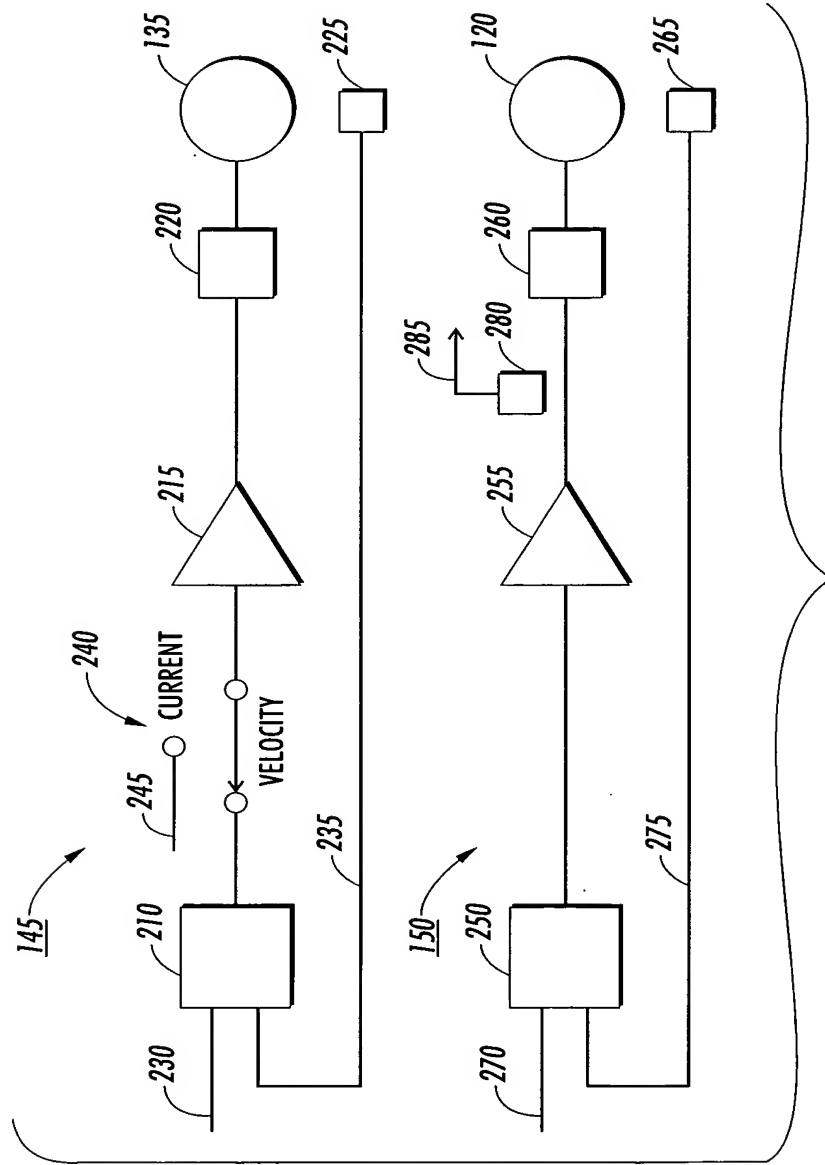
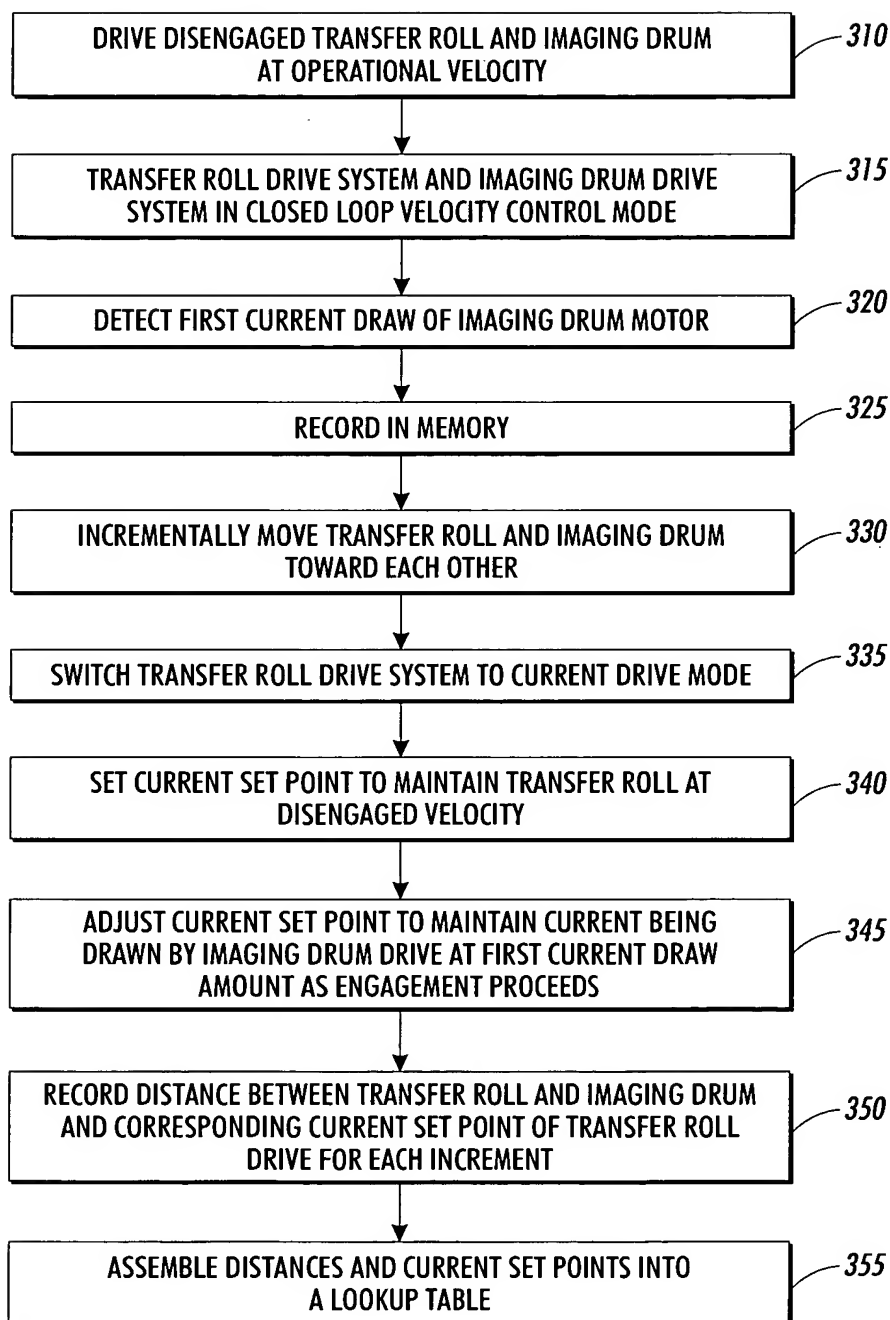


FIG. 3

**FIG. 4**

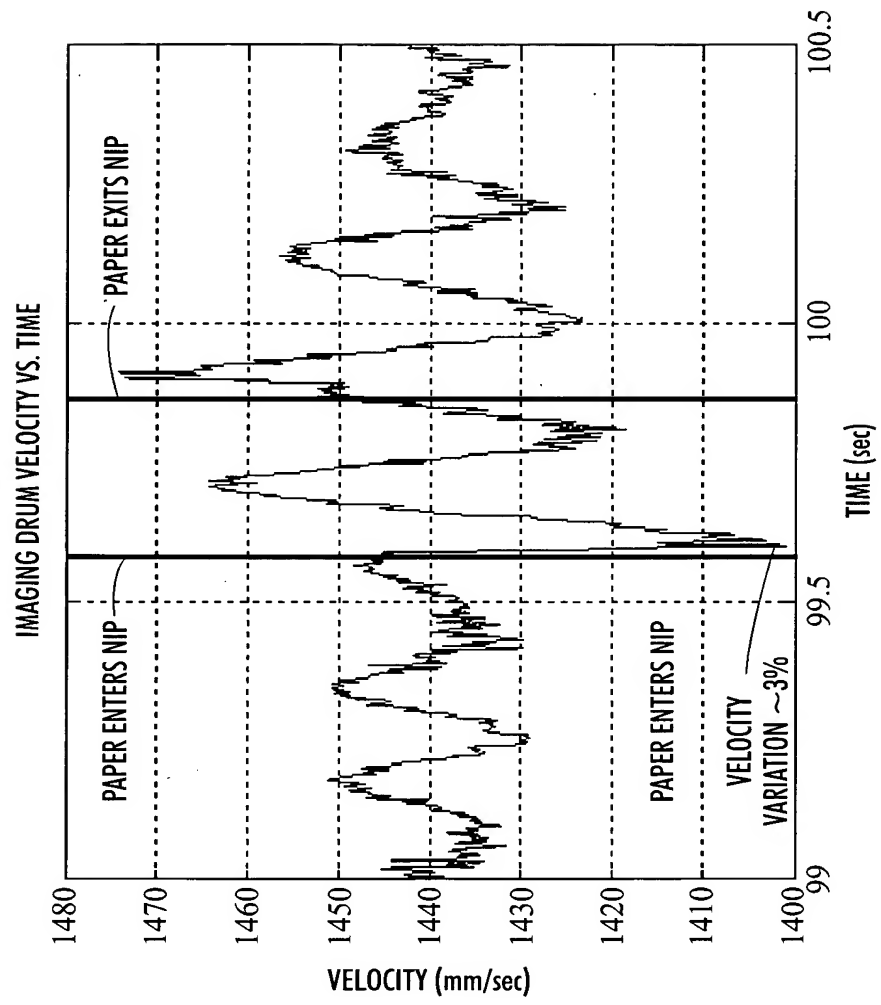


FIG. 5

IMAGING DRUM VELOCITY VS. TIME

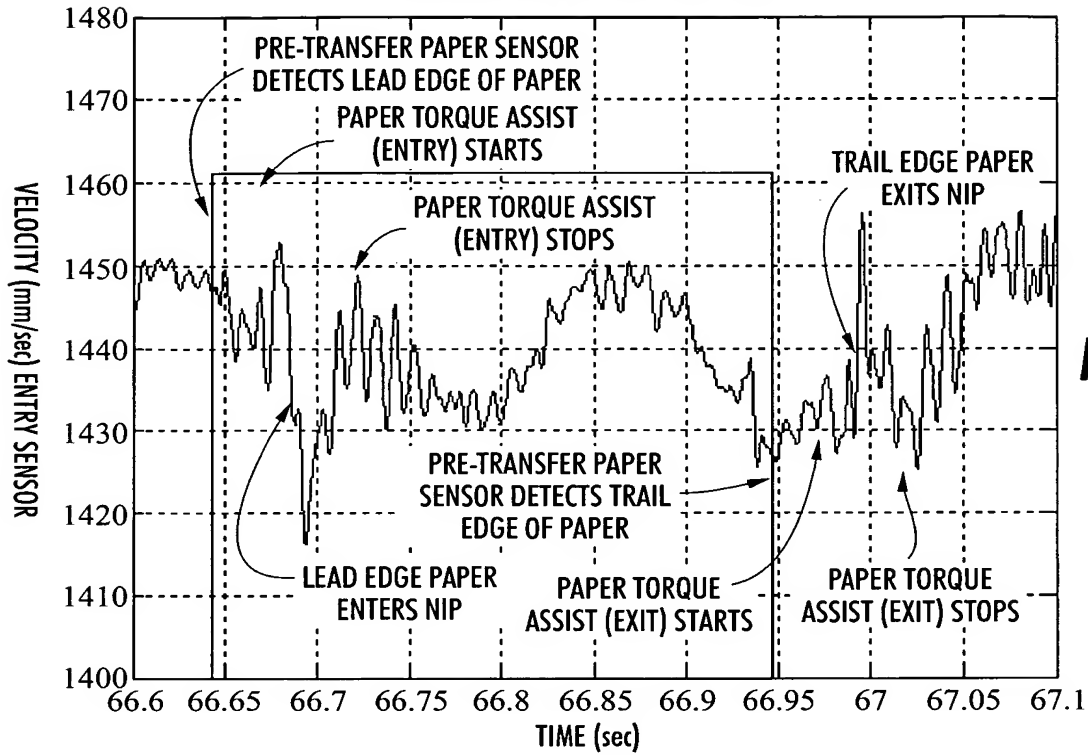


FIG. 6

TRANSFER ROLL COMMAND SIGNAL VS TIME

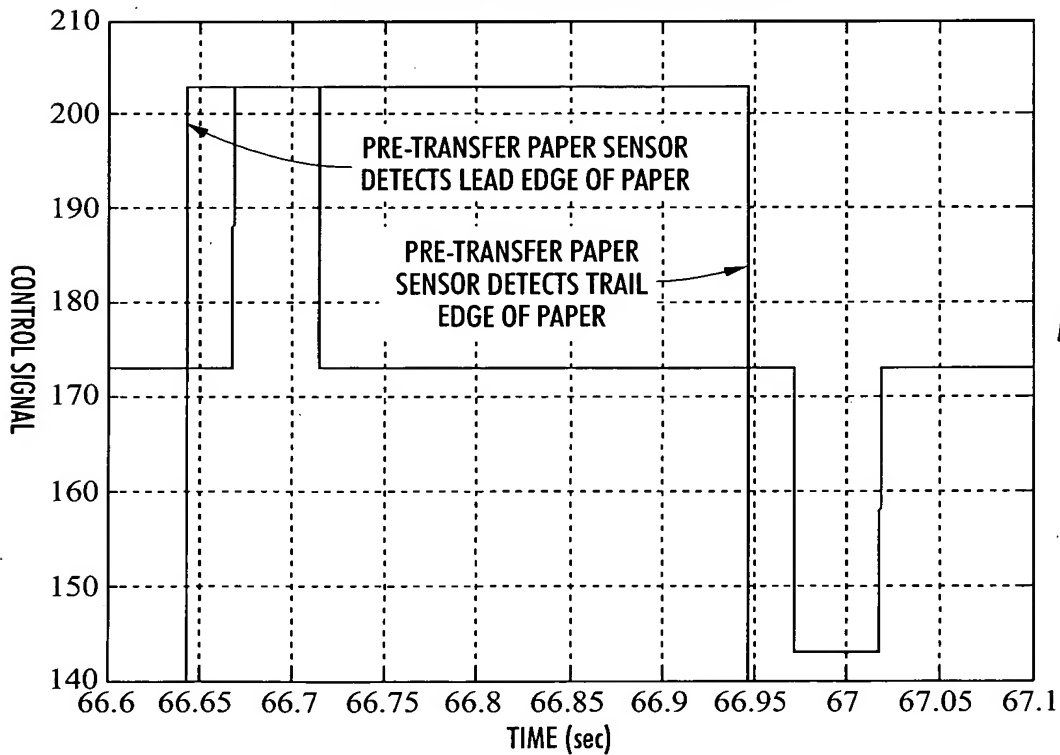


FIG. 7